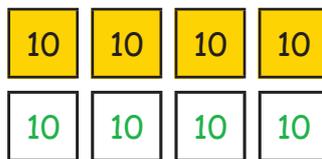
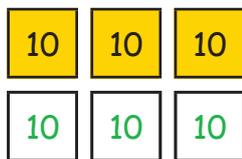
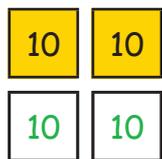


## Reconnaître les doubles

### 1. Calcule le double :



$20 + 20 = \underline{40}$

$30 + 30 = \underline{60}$

$40 + 40 = \underline{80}$

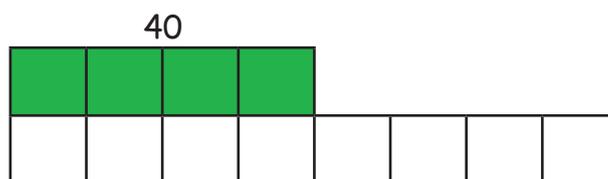
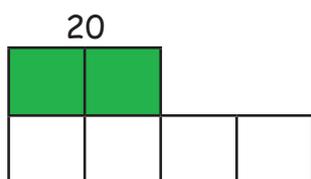
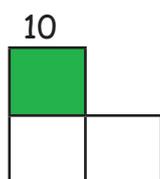
$50 + 50 = \underline{100}$

### 2. Forme les doubles :

10	20	30	40	50
20	40	60	80	100

50	40	30	20	10
100	80	60	40	20

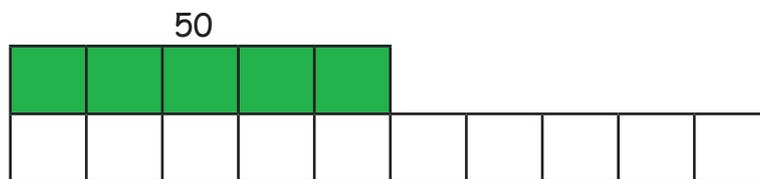
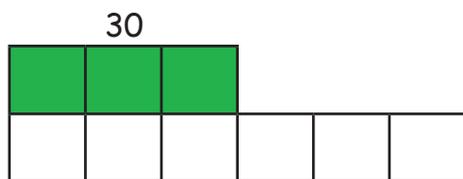
30	50	10	20	40
60	100	20	40	80



$10 \times 2 = \underline{20}$

$20 \times 2 = \underline{40}$

$40 \times 2 = \underline{80}$



$30 \times 2 = \underline{60}$

$50 \times 2 = \underline{100}$

### 3. Calcule les pièces et complète le double :

