

Les dizaines supérieures1. Calcule d'abord pour arriver à la dizaine supérieure :

$14 + 9 = \boxed{\quad}$



$14 + \boxed{\quad} = 20 + \boxed{\quad} = 23$

$17 + 5 = 17 + \boxed{\quad} + \boxed{\quad} = \boxed{\quad}$

$14 + 10 = 14 + \boxed{\quad} + \boxed{\quad} = \boxed{\quad}$

$15 + 9 = 15 + \boxed{\quad} + \boxed{\quad} = \boxed{\quad}$

$14 + 7 = 14 + \boxed{\quad} + \boxed{\quad} = \boxed{\quad}$

$16 + 5 = 16 + \boxed{\quad} + \boxed{\quad} = \boxed{\quad}$

$16 + 9 = 16 + \boxed{\quad} + \boxed{\quad} = \boxed{\quad}$

$18 + 6 = 18 + \boxed{\quad} + \boxed{\quad} = \boxed{\quad}$

$17 + 9 = 17 + \boxed{\quad} + \boxed{\quad} = \boxed{\quad}$

$19 + 7 = 19 + \boxed{\quad} + \boxed{\quad} = \boxed{\quad}$

$13 + 8 = 13 + \boxed{\quad} + \boxed{\quad} = \boxed{\quad}$

2. Calcule d'abord pour arriver à la dizaine inférieure :

$24 - 7 = \boxed{\quad}$



$24 - \boxed{\quad} = 20 - \boxed{\quad} = 17$

$21 - 6 = 21 - \boxed{\quad} - \boxed{\quad} = \boxed{\quad}$

$27 - 9 = 27 - \boxed{\quad} - \boxed{\quad} = \boxed{\quad}$

$26 - 7 = 26 - \boxed{\quad} - \boxed{\quad} = \boxed{\quad}$

$25 - 7 = 25 - \boxed{\quad} - \boxed{\quad} = \boxed{\quad}$

$22 - 8 = 22 - \boxed{\quad} - \boxed{\quad} = \boxed{\quad}$

$24 - 8 = 24 - \boxed{\quad} - \boxed{\quad} = \boxed{\quad}$

$22 - 5 = 22 - \boxed{\quad} - \boxed{\quad} = \boxed{\quad}$

$23 - 9 = 23 - \boxed{\quad} - \boxed{\quad} = \boxed{\quad}$

$28 - 10 = 28 - \boxed{\quad} - \boxed{\quad} = \boxed{\quad}$

$21 - 7 = 21 - \boxed{\quad} - \boxed{\quad} = \boxed{\quad}$

3. Opérations diverses :

$15 + 7 = 15 + \boxed{\quad} + \boxed{\quad} = \boxed{\quad}$

$21 - 5 = 21 - \boxed{\quad} - \boxed{\quad} = \boxed{\quad}$

$23 - 8 = 23 - \boxed{\quad} - \boxed{\quad} = \boxed{\quad}$

$12 + 9 = 12 + \boxed{\quad} + \boxed{\quad} = \boxed{\quad}$

$16 + 6 = 16 + \boxed{\quad} + \boxed{\quad} = \boxed{\quad}$

$25 - 9 = 25 - \boxed{\quad} - \boxed{\quad} = \boxed{\quad}$

$17 + 6 = 17 + \boxed{\quad} + \boxed{\quad} = \boxed{\quad}$

$22 - 9 = 22 - \boxed{\quad} - \boxed{\quad} = \boxed{\quad}$

$24 - 8 = 24 - \boxed{\quad} - \boxed{\quad} = \boxed{\quad}$

$18 + 9 = 18 + \boxed{\quad} + \boxed{\quad} = \boxed{\quad}$